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APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.
10/016,595	12/07/2001	David S. Soane	50225-8011.US02	6546

22918 7590 01/15/2003

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EXAMINER

HARAN, JOHN T

ART UNIT	PAPER NUMBER
1733	3

DATE MAILED: 01/15/2003

Please find below and/or attached an Office communication concerning this application or proceeding.

Office Action Summary	Application No.	Applicant(s)
	10/016,595	SOANE ET AL.
Examiner	Art Unit	
John T. Haran	1733	

-- The MAILING DATE of this communication appears on the cover sheet with the correspondence address --

Period for Reply

A SHORTENED STATUTORY PERIOD FOR REPLY IS SET TO EXPIRE 3 MONTH(S) FROM THE MAILING DATE OF THIS COMMUNICATION.

- Extensions of time may be available under the provisions of 37 CFR 1.136(a). In no event, however, may a reply be timely filed after SIX (6) MONTHS from the mailing date of this communication.
- If the period for reply specified above is less than thirty (30) days, a reply within the statutory minimum of thirty (30) days will be considered timely.
- If NO period for reply is specified above, the maximum statutory period will apply and will expire SIX (6) MONTHS from the mailing date of this communication.
- Failure to reply within the set or extended period for reply will, by statute, cause the application to become ABANDONED (35 U.S.C. § 133).
- Any reply received by the Office later than three months after the mailing date of this communication, even if timely filed, may reduce any earned patent term adjustment. See 37 CFR 1.704(b).

Status

1) Responsive to communication(s) filed on 07 December 2001.

2a) This action is FINAL. 2b) This action is non-final.

3) Since this application is in condition for allowance except for formal matters, prosecution as to the merits is closed in accordance with the practice under *Ex parte Quayle*, 1935 C.D. 11, 453 O.G. 213.

Disposition of Claims

4) Claim(s) 14-26 is/are pending in the application.

4a) Of the above claim(s) _____ is/are withdrawn from consideration.

5) Claim(s) _____ is/are allowed.

6) Claim(s) 14-26 is/are rejected.

7) Claim(s) _____ is/are objected to.

8) Claim(s) _____ are subject to restriction and/or election requirement.

Application Papers

9) The specification is objected to by the Examiner.

10) The drawing(s) filed on _____ is/are: a) accepted or b) objected to by the Examiner.
Applicant may not request that any objection to the drawing(s) be held in abeyance. See 37 CFR 1.85(a).

11) The proposed drawing correction filed on _____ is: a) approved b) disapproved by the Examiner.
If approved, corrected drawings are required in reply to this Office action.

12) The oath or declaration is objected to by the Examiner.

Priority under 35 U.S.C. §§ 119 and 120

13) Acknowledgment is made of a claim for foreign priority under 35 U.S.C. § 119(a)-(d) or (f).

a) All b) Some * c) None of:

1. Certified copies of the priority documents have been received.
2. Certified copies of the priority documents have been received in Application No. _____.
3. Copies of the certified copies of the priority documents have been received in this National Stage application from the International Bureau (PCT Rule 17.2(a)).

* See the attached detailed Office action for a list of the certified copies not received.

14) Acknowledgment is made of a claim for domestic priority under 35 U.S.C. § 119(e) (to a provisional application).

a) The translation of the foreign language provisional application has been received.

15) Acknowledgment is made of a claim for domestic priority under 35 U.S.C. §§ 120 and/or 121.

Attachment(s)

1) <input type="checkbox"/> Notice of References Cited (PTO-892)	4) <input type="checkbox"/> Interview Summary (PTO-413) Paper No(s). _____
2) <input type="checkbox"/> Notice of Draftsperson's Patent Drawing Review (PTO-948)	5) <input type="checkbox"/> Notice of Informal Patent Application (PTO-152)
3) <input type="checkbox"/> Information Disclosure Statement(s) (PTO-1449) Paper No(s) _____	6) <input type="checkbox"/> Other: _____

DETAILED ACTION

Claim Rejections - 35 USC § 112

1. The following is a quotation of the first paragraph of 35 U.S.C. 112:

The specification shall contain a written description of the invention, and of the manner and process of making and using it, in such full, clear, concise, and exact terms as to enable any person skilled in the art to which it pertains, or with which it is most nearly connected, to make and use the same and shall set forth the best mode contemplated by the inventor of carrying out his invention.

2. Claims 14-26 are rejected under 35 U.S.C. 112, first paragraph, as containing subject matter which was not described in the specification in such a way as to reasonably convey to one skilled in the relevant art that the inventor(s), at the time the application was filed, had possession of the claimed invention. The subject matter of claims 14-26 is considered new matter. It is noted that claims 14-26 were added as a preliminary amendment and are not considered part of the original specification.

The specification teaches a thermal bonding approach for manufacturing a microfluidic device wherein apposing planar surfaces of a base plate and a cover that are made of similar polymeric materials are aligned in a mechanical fixture in which they are progressively heated under pressure to a temperature above 2-5 degrees above the glass transition temperature of the polymer and bonded together (Specification page 4, lines 1-13).

Claim 14 is considered new matter because it requires heating the plastic substrates above their glass transition temperature and then interfacing the heated planar surfaces. The specification only describes heating while the planar surfaces are interfacing under pressure and does not describe heating above the glass transition temperature and then interfacing the heated surfaces. One skilled in the art, reading

the specification would not have understood applicant had possession of the claimed invention at the time the application was filed.

Claim 16 is considered new matter because it appears to require the first plastic substrate and the second plastic substrates to have different glass transition temperatures. The specification only describes heating to above the glass transition of the polymer, indicating the plastic substrates are made from the same polymer and therefore have the same glass transition temperature. One skilled in the art, reading the specification would not have understood applicant had possession of the claimed invention at the time the application was filed.

Claim 23 is considered new matter because it requires raising the local temperature of the planar substrates above the glass transition temperature. The specification never uses the phrase "local temperature" and provides no description of what is meant by this phrase. One skilled in the art, reading the specification would not have understood applicant had possession of the claimed invention at the time the application was filed.

Claims 21 and 26 are considered new matter because they require the plastic substrates to have a bulk phase temperature and to heat the substrates above the glass transition temperature while keeping the bulk phase temperature below the glass transition temperature. The specification never uses this terminology or language and provides no description of what is meant by "bulk phase temperature". One skilled in the art, reading the specification would not have understood applicant had possession of the claimed invention at the time the application was filed.

Art Unit: 1733

3. The following is a quotation of the second paragraph of 35 U.S.C. 112:

The specification shall conclude with one or more claims particularly pointing out and distinctly claiming the subject matter which the applicant regards as his invention.

4. Claims 16-26 are rejected under 35 U.S.C. 112, second paragraph, as being indefinite for failing to particularly point out and distinctly claim the subject matter which applicant regards as the invention.

Claim 16 is indefinite because it is unclear if Tg1 and Tg2 are the same or different.

Claims 21 and 26 are indefinite because it is unclear what is meant by the term "bulk phase temperature" and how the substrates can be heated above the glass transition temperature while keeping the bulk phase temperature below the glass transition temperature.

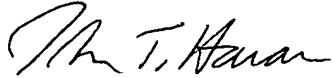
Claim 23 is indefinite because it is unclear what is meant by the term "local temperature".

Conclusion

5. Any inquiry concerning this communication or earlier communications from the examiner should be directed to **John T. Haran** whose telephone number is **(703) 305-0052**. The examiner can normally be reached on M-Th (8 - 5) and alternate Fridays.

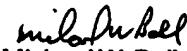
If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Michael W. Ball can be reached on (703) 308-2058. The fax phone numbers for the organization where this application or proceeding is assigned are (703) 872-9310 for regular communications and (703) 872-9311 for After Final communications.

Any inquiry of a general nature or relating to the status of this application or proceeding should be directed to the receptionist whose telephone number is (703) 308-0661.



John T. Haran

January 14, 2003



Michael W. Ball
Supervisory Patent Examiner
Technology Center 1700